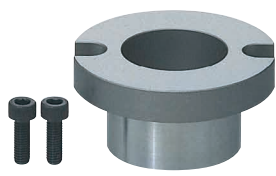
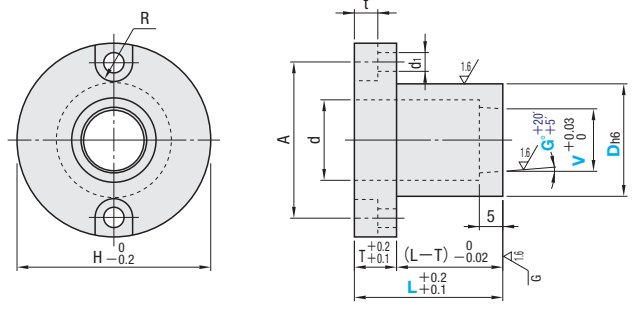


SPRUE BUSHING GUIDES

RoHS
SBGN

⊕ G Dimension Tolerance $^{+10}_0$ has been changed to $^{+20}_0$.
 ※ There is a straight part about 0.1 to 0.5 on the end of the V dimension part.

Ⓜ SUJ 2
Ⓜ S5HRC~
Ⓜ Bolt (2 pcs.)

Appl. sprue bushing dia.	H	A	d	Supplied bolts	d1	R	t	T	Part Number		L	V 0.1mm increments	G° 1° increments	U/Price 1~4	
									Type	D					
10	32	24	11	M4	4.5	4	5	8	SBGN	16	15 20 25 30	6.0~9.0	1 ~ 10	Quotation	
13	36	28	14	×						20					9.0~12.0
16	42	34	17	12						25					12.0~15.0
20	48	38	21	M5	28	16.0~19.0									
25	55	45	26	×	35	21.0~24.0									
30	60	50	31	15	40	26.0~29.0									

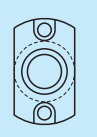
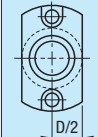
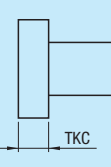
Order **Part Number** - L - V - G
SBGN25 - 20 - V14.0 - G5

Days to Ship **Quotation**

Price **Quotation**

Alterations **Part Number** - L - V - G - (WKC · TKC)
SBGN20 - 20 - V11.0 - G5 - WKC

■Precautions for use
 When assembling the sprue bushing guide and the sprue bushing, adjust the end faces of both of the actual products and then fix them in place.
 The angle tolerance of the bore taper of the sprue bushing guide is controlled within the range of +5° to +20°, however matching with the separately manufactured sprue bushing is not carried out, so be sure to adjust of the actual products before usage.

Alterations	Code	Spec.	1Code
	WKC	Adds two parallel flats on the head 	Quotation
	TKC	T $^{+0.2}_{+0.1}$ → T $^{-0.02}$ Changes the head thickness tolerance from $^{+0.2}_{+0.1}$ to $^{-0.02}$ The L dimension tolerance (L) becomes $^{-0.05}$	

EX Example

- By using this product, tapering to the runner stripper plate will be unnecessary. It will only be necessary to machine round holes, so the machining will become easy.

