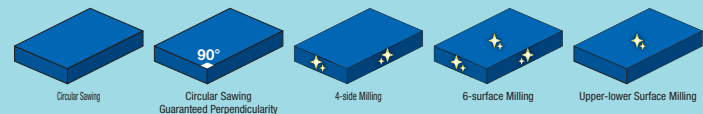


# MC Nylon® Plates

Standard / Sliding / High Strength / Conductivity / Weather Resistance Grade



■ MC Nylon® is the most general material in engineered plastics and is used for various industrial purposes. For Finishing, Circular Sawing and Milling are available.

\*For Details of color samples and features, see P951.

**Standard Type**

Properties **P953**

For Plastic Blocks, see P1024.

| Type  | Grade / Material              | Color      | Operating Ambient Temperature |
|-------|-------------------------------|------------|-------------------------------|
| MCA   | Standard / MC901              | Blue       | -40~120°C                     |
| MCAW  | Standard / MC900NC            | Ivory      | -40~120°C                     |
| MCAS  | Sliding / MC703HL             | Purple     | -40~120°C                     |
| MCAY  | High Strength / MC602ST       | Dark Brown | Ambient Temp. ~150°C          |
| MCAPS | Weather Resistance / MC801    | Dark Gray  | Ambient Temp. ~120°C          |
| MCCA  | Conductivity CDR2 / MC501CDR2 | Black      | Ambient Temp. ~120°C          |
| MCDA  | Conductivity CDR6 / MC501CDR6 | Black      | Ambient Temp. ~120°C          |
| MCEA  | Conductivity CDR9 / MC501CDR9 | Black      | Ambient Temp. ~150°C          |

| Dimension Tolerance of A and B |               |                          | T Dimension Tolerance, Rate of Camber and Torsion |                       |                                        |
|--------------------------------|---------------|--------------------------|---------------------------------------------------|-----------------------|----------------------------------------|
| T                              | A, B Unit: mm | A, B Dimension Tolerance | T                                                 | T Dimension Tolerance | Rate of Camber and Torsion per 1,000mm |
| 5~30                           | ~99           | ±0.5                     | 5, 7, 10                                          | 0~+1.5                | 1.2% or Less                           |
|                                | 100~250       | ±0.75                    | 12, 15, 20                                        |                       | 1.0% or Less                           |
|                                | 251~          | ±1.0                     | 25, 30                                            | 0~+2.0                | 0.4% or Less                           |
| 40~60                          | ~300          | 0~+5                     | 40, 50, 60                                        | 0~+3.0                |                                        |

| Finish                                                | 4 Sides         |               | Upper-lower Surface |               |
|-------------------------------------------------------|-----------------|---------------|---------------------|---------------|
|                                                       | Drilling Method | Finish Symbol | Drilling Method     | Finish Symbol |
| Circular Sawing (-)                                   | Circular Sawing | ✓             | Material            | ~             |
| Guaranteed Perpendicularity of Circular Saw Cuts (NT) | Circular Sawing | ✓             | Material            | ~             |
| 4-side Milling (4F)                                   | Milling         | ✓             | Material            | ~             |
| 6-surface Milling (6F)                                | Milling         | ✓             | Milling             | ✓             |
| Upper-lower Surface Milling (2F)                      | Circular Sawing | ✓             | Milling             | ✓             |

| Finish                 | Precision Guarantee         |                                               |
|------------------------|-----------------------------|-----------------------------------------------|
|                        | Width Parallelism per 100mm | Perpendicularity of Reference Plane per 100mm |
| 4-side Milling (4F)    | 0.1                         | 0.1                                           |
| 6-surface Milling (6F) |                             |                                               |

Reference plane stickers are attached to 4-side milled plates.

| Standard Type                                                                                                                                                                                                                                                                                                                                                         |                                                       |                          |                          |             |                             |                 |                 |                 |                              |                              |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|--------------------------|--------------------------|-------------|-----------------------------|-----------------|-----------------|-----------------|------------------------------|------------------------------|--|
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       | Part Number              |                          |             | Dimension Range by Material |                 | A               | B               | T                            |                              |  |
| Type                                                                                                                                                                                                                                                                                                                                                                  | Finish Symbol Selection                               | T Dimension Tolerance    | A, B Dimension Tolerance |             |                             |                 |                 |                 |                              |                              |  |
| <div>MCA</div> <div>MCAW</div> <div>MCAS</div> <div>MCAY</div> <div>MCAPS</div> <div>MCCA</div> <div>MCDA</div> <div>MCEA</div> <div>(Standard, Blue)</div> <div>(Standard, Ivory)</div> <div>(Sliding)</div> <div>(High Strength)</div> <div>(Weather Resistance)</div> <div>(Conductivity CDR2)</div> <div>(Conductivity CDR6)</div> <div>(Conductivity CDR9)</div> | Circular Sawing                                       |                          |                          |             |                             | 1mm Increment   |                 | Selectable      |                              |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       | -                                                     | Not available            | Not available            |             |                             | MCA             | 20~500          | 20~400          | 5, 7, 10, 12, 15, 20, 25, 30 |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          |             |                             | MCEA            | 40~300          | 40~300          | 40, 50, 60                   |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          |             |                             |                 | Others          | 20~500          | 20~400                       | 10, 12, 15, 20, 25           |  |
|                                                                                                                                                                                                                                                                                                                                                                       | Guaranteed Perpendicularity of Circular Saw Cuts (NT) |                          |                          |             |                             | 0.5mm Increment |                 | Selectable      |                              |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       | NT                                                    | Not available            | Q<br>N<br>M              | T5, 7, 10   | T12, 15, 20                 | T25, 30         | MCEA            | 20~500          | 20~400                       | 10, 12, 15, 20, 25           |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          | 0~+0.3      | 0~+0.4                      | 0~+0.5          | Others          |                 |                              | 5, 7, 10, 12, 15, 20, 25, 30 |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          | ±0.2        | ±0.3                        | ±0.4            |                 |                 |                              |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       | 4-side Milling (4F)                                   |                          |                          |             |                             | 0.1mm Increment |                 | Selectable      |                              |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       | 4F                                                    | Not available            | Q<br>N<br>M              | 0~+0.2      |                             |                 | MCEA            | 10~400          | 10~200                       | 10, 12, 15, 20, 25           |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          | ±0.1        |                             |                 | Others          |                 |                              | 5, 7, 10, 12, 15, 20, 25, 30 |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          | -0.2~0      |                             |                 |                 |                 |                              |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       | 6-surface Milling (6F)                                |                          |                          |             |                             | 0.1mm Increment |                 | 0.1mm Increment |                              |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       | 6F                                                    | Q<br>N<br>M              | 0~+0.2<br>±0.1<br>-0.2~0 | Q<br>N<br>M | 0~+0.2<br>±0.1<br>-0.2~0    | MCEA            | 10~400          | 10~200          | 10~24                        |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          |             |                             | Others          |                 |                 | 5~29                         |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          |             |                             |                 |                 |                 |                              |                              |  |
| Upper-lower Surface Milling (2F)                                                                                                                                                                                                                                                                                                                                      |                                                       |                          |                          |             | 1mm Increment               |                 | 0.1mm Increment |                 |                              |                              |  |
| 2F                                                                                                                                                                                                                                                                                                                                                                    | Q<br>N<br>M                                           | 0~+0.2<br>±0.1<br>-0.2~0 | Not available            |             |                             | MCEA            | 20~400          | 20~250          | 10~24                        |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          |             |                             | Others          |                 |                 | 5~29                         |                              |  |
|                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                          |                          |             |                             |                 |                 |                 |                              |                              |  |

**Alterations**

Part Number - A - B - T

Alterations - A - B - T - (CRA...etc.)

| Alterations                                      | Part Number | A     | B     | T    |
|--------------------------------------------------|-------------|-------|-------|------|
| Circular Sawing                                  | MCA         | 300   | 200   | 40   |
| Guaranteed Perpendicularity of Circular Saw Cuts | MCANTQ      | 200.5 | 100.5 | 10   |
| 4-side Milling                                   | MCA4FN      | 150.5 | 100.3 | 15   |
| 6-surface Milling                                | MCA6FMM     | 100.3 | 90.5  | 10.5 |
| Upper-lower Surface Milling                      | MCA2FQ      | 80    | 50    | 5    |

**Alterations**

Part Number - A - B - T - (CRA...etc.)

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|-----------------|-------------|-----|-----|---|
| Circular Sawing | MCA         | 300 | 200 | 4 |