
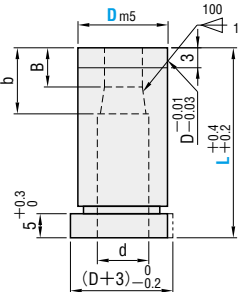
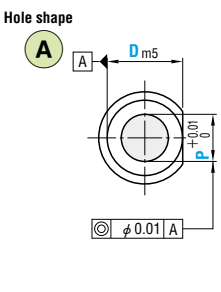
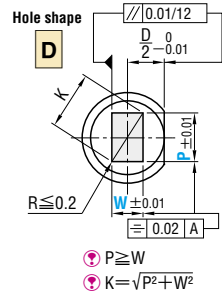
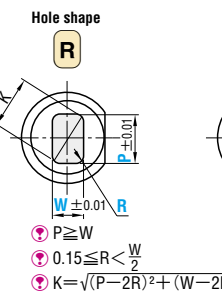
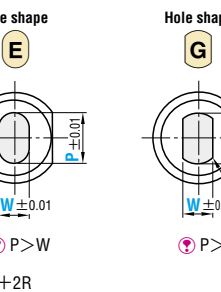
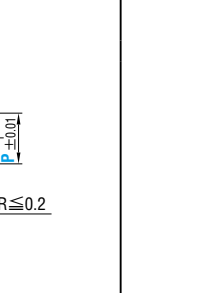

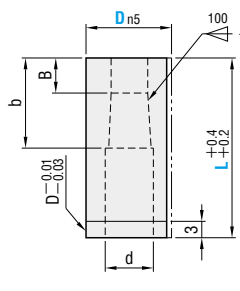
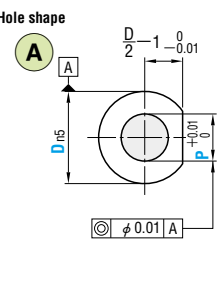
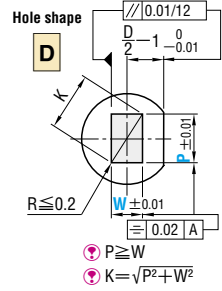
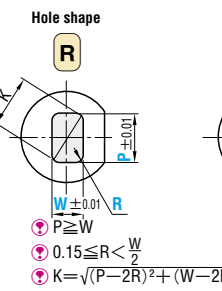
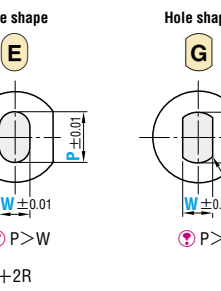
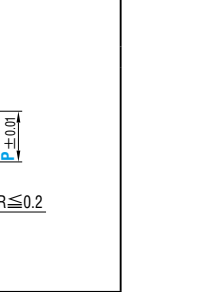
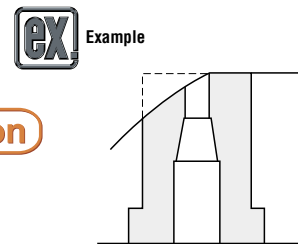


BUTTON DIES, DEEP HOLE TYPE

<p>—Headed type—</p>  <p>RoHS</p>	<p>Equivalent to SKD11 60~63HRC</p>	<p>D dimension</p> <p>D10~56</p>	<p>Catalog No.</p> <p>A MHDS D HDDS R HDRS E HDES G HDGS</p>		<p>Hole shape A</p>  <p>Hole shape D</p>  <p>Hole shape R</p>  <p>Hole shape E</p>  <p>Hole shape G</p> 
<p>—Straight type—</p>  <p>RoHS</p>	<p>Equivalent to SKD11 60~63HRC</p>	<p>D dimension</p> <p>D10~56</p>	<p>Catalog No.</p> <p>A MSDS D SDDS R SDRS E SDES G SDGS</p>		<p>Hole shape A</p>  <p>Hole shape D</p>  <p>Hole shape R</p>  <p>Hole shape E</p>  <p>Hole shape G</p> 

D tolerance	Catalog No.		L	0.01mm increments				B	b	d
	Type	D		A	D R E G	R				
D _{m5}	10	Headed type	10	2.00~6.00	6.00	1.20	0.15 ≤ R < W/2 (R only)	6	10	6.4
	13		13	3.00~8.00	8.00	1.50				
	16		16	5.00~10.00	10.00	2.00				
	20		20	7.00~12.00	12.00	3.00				
	25		25	10.00~16.00	16.00	3.00				
	32		32	15.00~20.00	20.00	4.00				
	38		38	19.00~26.00	26.00	5.00				
	45		45	25.00~35.00	35.00	6.00				
	50		50	33.00~40.00	40.00	7.00				
	56		56	38.00~45.00	45.00	8.00				
D _{n5}	10	Straight type	10	2.00~6.00	6.00	1.20	0.15 ≤ R < W/2 (R only)	6	10	6.4
	13		13	3.00~8.00	8.00	1.50				
	16		16	5.00~10.00	10.00	2.00				
	20		20	7.00~12.00	12.00	3.00				
	25		25	10.00~16.00	16.00	3.00				
	32		32	15.00~20.00	20.00	4.00				
	38		38	19.00~26.00	26.00	5.00				
	45		45	25.00~35.00	35.00	6.00				
	50		50	33.00~40.00	40.00	7.00				
	56		56	38.00~45.00	45.00	8.00				

Order **Catalog No.** — L — P — W — R (R only)
 SDDS 25 — 35 — P10.00 — W8.00



Days to Ship **Quotation**

Price **Quotation**

Alterations **Catalog No.** — L(LC-SLC) — P(PC) — W(WC) — R — (BC-HC-TC-CKC-MKC, etc.)
 HDRS 45 — 40 — P25.2 — W10.2 — R1.50 — BC20

Alteration	Code	A	D R E G	1Code
Alterations to shaped hole	PC	Shaped hole diameter change		
	WC	Shaped hole depth change		
Alterations to full length	PKC	Shaped hole diameter tolerance change		
	LC	Full length change		
Alterations to full length	LKC	Full length tolerance change		
	LKZ	Full length tolerance change		
	CKC	Changes to head thickness tolerance and full length tolerance are processed using a single code.		
	MKC	Machining limits are the same as for TKC and LKC.		
Others	SLC	Changes to full length and full length tolerance are processed using a single code.		
	SKC	Single key flat on shank		

Alteration	Code	A	D R E G	1Code
Alterations to head	KC	Key flat position change		
	WKC	Addition of double key flats in parallel		
Alterations to head	KFC	Double key flats at 0° and a selected angle		
	NKC	No key flat		
Alterations to head	HC	Head diameter change		
	TC	Head thickness change		
	TKC	Head thickness tolerance change		
	TKM	Head thickness tolerance change		
Others	RC	Head thickness is machined to a tolerance of -0.04~0 relative to the retainer surface.		
	SKC	Single key flat on shank		

BUTTON DIES